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CLASSIFICATION COAF		ELLIGENCE/VERNOV	REPORT NO.		25X
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OUNTRY	Czechoslovakia		DATE DISTR.	19 Nov.	1951
UBJECT	Ball Dearing Production at I	Kysucke Hove Hesto	NO. OF PAGES	2	
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ATE OF	00 P	NOT CHILULATE 25X1X	SUPPLEMENT TO REPORT NO.	pana dan kapanan (a Pankisa ha kapanan Mariana)	
1.	The production of ball bear in Kysucke Nove Nesto (050/ was started in 1947, is sub in Brno-Lisen. It is expect of the needs of the Czeches production is only half that single- and double-row ball and 300 mm in diameter are supplied by the United Stoc production machinery was de British methods. Preparation bearings. The main product high-grade grinding wheels.	M52). This plant, the coordinate to the Throjovited that by 1952 it will lovak industry. However, t planned for the plant, bearings and axial bear being produced. These alworks (formerly Poldi) livered from Throjovka-ons are being made for the difficulty is caused to difficulty is caused.	construction of a carbon ball bear a produce about or, at the present rings of between are namufactured in Kladne. Fosterno the production of a by the shortage	ming plant one-third time; time; time; 10 mm from stee t of the follows roller of speci	:1
2.	but often they do not neet the hardness requirement of 60 degree Completed bearings are delivered to the warehouse in Brno-Lisen.  The factory employs about 1,500 workers, including about 300 cle political prisoners are employed. It is planned that the number will increase to over 4,000. There are no SNB members stationed Leading personnel of the plant include the following:				es nt.
	Plant Manager	Justin Letko, about 3 ardent Communist; an	6 years old, mar	ried, an r worker.	
	Political Deputy	Stefan Kulicka, 63 ye Communist; a former t	ars old, married	, an erdei	at
	Production Chief	Ing. Jablunka, a Czec a moderate Communist; Lisen.	h, 40 years old,	married,	
	Plant Foreman	Stefan Dadaj, 45 year Communist.	s old, married,	en rdent	
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Chairman of the Plant Communist Party Unit Koloman Kollarik, 37 years old, married, an ardent Communist.

Commander of the Plant Militia

Emil Slezak, 32 years old, married, a convinced Communist. The militia numbers about 220 men armed with rifles.

- 3. The following list is a key to the attached sketch of the Valle Plant in Kysucke Nove Mesto. The numbers are keyed to the sketch.
  - 1) Administration building

Four-story reinforced concrete building.

2) Guardroom

Single-story brick building about four meters square. One porter and two members of the plant militia stand guard at a time.

3) Laboratorics and testing room

Four-story building with a tin roof.

4) Assembly hall

Reinforced concrete building with a glassed roof, about 150 m by 70 m. This hall also housed the packing and shipping rooms.

5) Production hall for manufacture of bearing rings and frames Reinforced concrete building with a glassed roof, 150 m by 70 m. A large number of automatic lathes, internal and plain grinders and 15 presses for producing bronze bearing housings. There is also a tempering shop in this hall.

6) Ball production hall

Reinforced concrete building with a glassed roof, 150 m by 70 m. Equipment includes ten automatic machines for the production of balls, forty grinding machines, a tempering shop, and electro-plating equipment.

7) Boiler house

This plant consists of two modern automatically fed steam boilers. The boiler house chimney is about 30 m tall.

8) Open-air coal storage area

This dump has a capacity of about 60 carloads.

 Joinery, garages and automobile repair shop The garages house two Tatra trucks, model 111, four Skoda trucks of five tons capacity, two Ford trucks, two Skoda cars, one Tudor car, one Tatraplan car and three Aero-Minor cars.

 Plant Militia, washrooms, offices of the foremen

Three-story brick building, about 30 m by 15 m. On the first floor are the washrooms and showers; the militia rooms and arms storerooms are on the second floor; the foremen's offices and the Planning Department are on the third floor.

11) New laboratories and testing rooms

Large four-story reinforced concrete building under construction.

12) Employees' living quarters

Twenty brick houses.

- 13) Railroad signalmen's houses
- 14) Kysucke Nove Mesto railroad station

Attachment: Sketch of the Vallo Plant in Kysucke Nove Lesto